

Shijiazhuang Haitian Amino Acid Co., Ltd.

HACCP Plan

Control measure	procedure	hazard	limiting value					corrective measure	verification	record
				activity	method	frequency	who			
CCP1	metal detector	physical	" Metal detector SOP " Fe: ≥1.5mm nonferrous: ≥2.0mm Stainless steel: ≥2.5mm	does metal detector test the block correctly	Metal detectors are calibrated as required with standard test blocks	Calibration is performed every two hours during power-on, power-off, and normal operation. After an abnormality is found, the products during this period are segregated	operator	1) If the metal detector is abnormal or metal foreign objects are detected in the product, it is necessary to isolate all products from the last calibration to the time period when the abnormality was found this time; 2) If the metal detector is abnormal, it is necessary to notify the maintenance and verify It can be used normally after being qualified.	Quality personnel verifies the monitoring activities of metal detection by workshop operators once every 8 hours, and it is reflected in the "Metal Detector Calibration Record".	Metal detector calibration record, non-conforming product handling record

