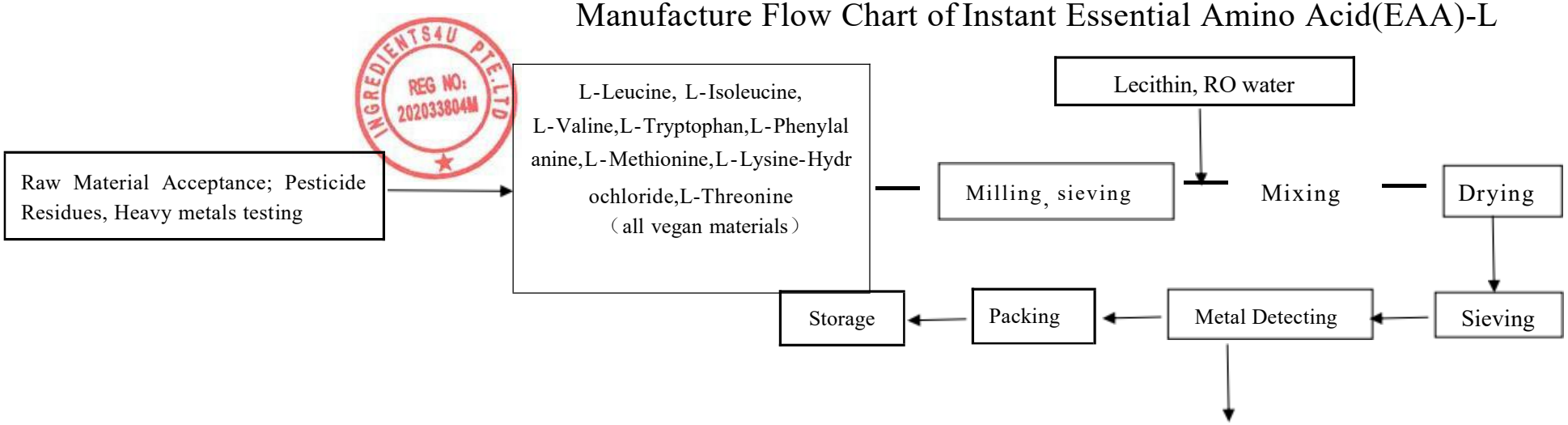
Ingredients4u PTE. LTD.

Manufacture Flow Chart of Instant Essential Amino Acid(EAA)-L



CCP(1)	Significant hazards	Critical limit	Monitoring				Corrective action	Record	Verification
CCP1 Metal Detecting	Physcial Hazards: Metal	Fe 2.0mm, non-Fe 3.0mm , 316 Stainless Steel 3.5mm; The metals greater than 2mm must be less than 3 within 8 hours.	Pieces of metal in finished products	Metal Detecting	Continued monitoring, Verified by standard modules at the begin, end and every 4 hours	Metal Detecting staffs	1 、 The production line should be stopped once the metal detecting departuring from the designed range. It should be repaired or changed. 2 、 Products inspected by the abnormal metal detecting must be detected again by the normal one.	Metal detecting records	1 、 Every metal strip must be assured to pass no less than 3 times per 4 hours. 2、QC manager should check the production monitoring every week. 3 、 The group leader would review the monitoring records.