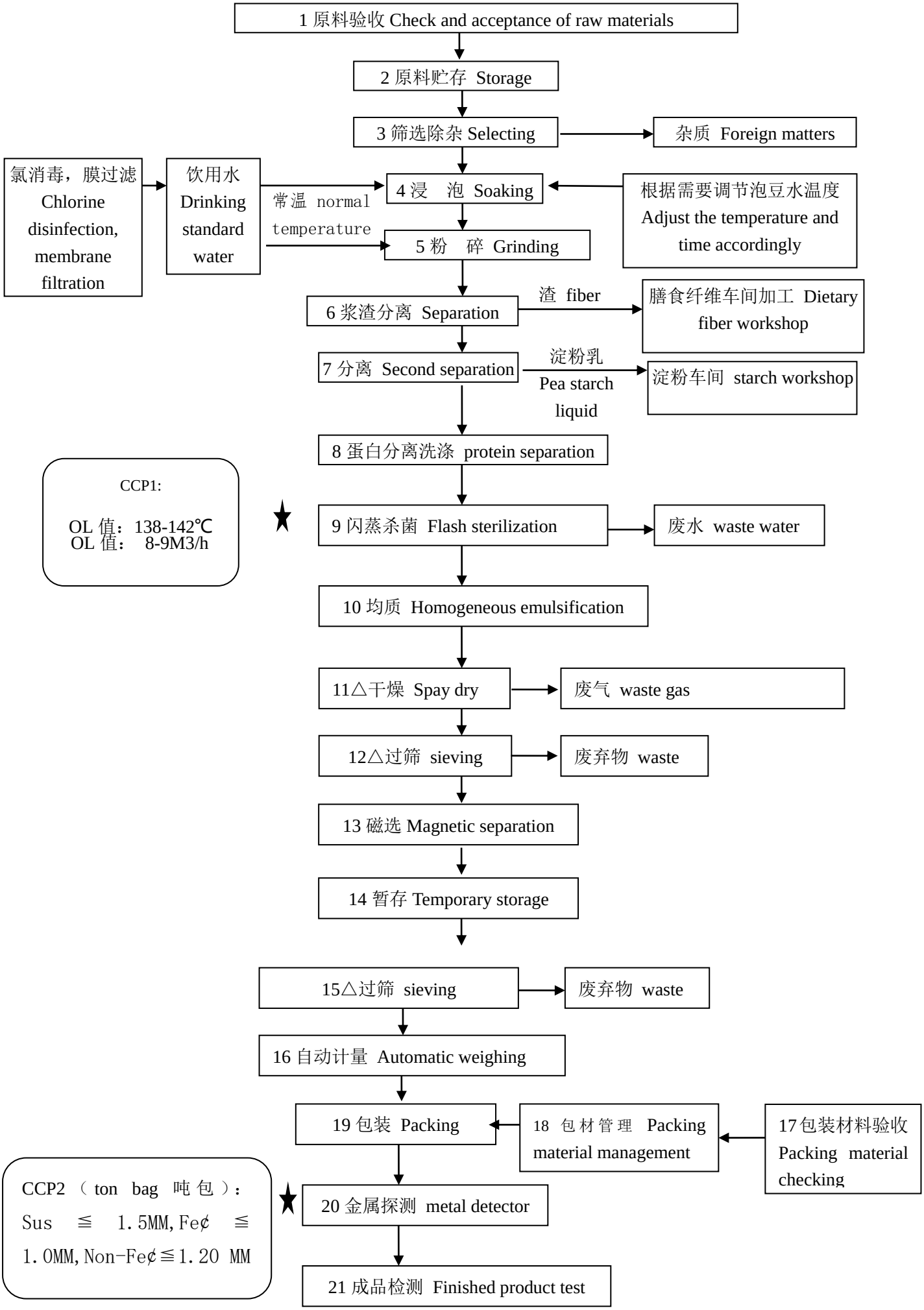Fava Bean Protein 90% Flow Chart